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005366

DSI 9653-011
Job Sheet 182910



Part No: DSI 9653-011

Job Qty: 2 ea

Part Name: Tow Ring Mod



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/6/18

Job Tracking No:

Due Date: 9/11/18

Created By: Jesse White

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 13.05.27 AS PER DWG REV.A DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	9/11/18	9/11/18	0.00	0.00	Start Up Stores/Pkg-2		SEP 10 2018
110	Packaging	2 pcs	9/11/18	9/11/18	0.00	0.00	Packaging1-5		SEP 11 2018
120	QC	2 pcs	9/11/18	9/11/18	0.00	0.00	QC4		SEP 11 2018
125	DC	2 pcs	9/11/18	9/11/18	0.00	0.00	DC		SEP 11 2018
130	Packaging	2 pcs	9/11/18	9/11/18	0.00	0.00	Packaging3-2		SEP 11 2018
140	QC21-FG	2 Ea	9/11/18	9/11/18	0.00	0.00	QC21		SEP 12 2019

Part Op 125 - Photocopy bluefile & type labels per PPP DSI9653-011 CHG001
Descriptions: 130 - Identify and pack for shipping as per PPP DSI9653-011

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4C5A	Bolt	2 Ea (1 ea)	90-Start up Operation	5019407
CCR264SS3-3	Cherry Rivet	4 Ea (2 ea)	90-Start up Operation	5082912
CR3522-4-3	Rivet	24 Ea (12 ea)	90-Start up Operation	141375974
D4825-041	Nut Plate Assembly	2 Ea (1 ea)	90-Start up Operation	5108453
D4859-1	Bushing	2 Ea (1 ea)	90-Start up Operation	5108583
NAS1149C0463R	Washer	2 Ea (1 ea)	90-Start up Operation	5053953

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4C5A	2	60	0
	CCR264SS3-3	4	316	0
	CR3522-4-3	24	37	0
	D4825-041	2	1	0
	D4859-1	2	0	0
	NAS1149C0463R	2	345	0

Part Specifications

Specifications could not be found.



Container No: S109063



Part: DSI 9653 - 011

Job No: 182910

Serial No/Batch: S109063

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH98-4 Issue 2, FAA STC SA00475SI

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REFERENCE ONLY

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D206-642 REV. P
AND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D206-642 REV.5

REF. FAA STC: SA00475SE

REF. CANADIAN STC: SH98-4

REF. EASA STC: EASA.IM.R.S.01320

REFERENCE ONLY

1.0 PURPOSE:

The purpose of this Dart Service Instruction is to provide customers with a kit to upgrade the Nutplate Assembly that retains the Tow Ring on their D206-642-XXX Skidtubes.

This kit also contains a bushing for modifying the Tow Ring itself to prevent the bolt from backing off.

Each kit contains materials for modifying (1) D206-642-XXX Skidtube.

2.0 PARTS LIST:

QTY -011	PART NUMBER	DESCRIPTION
X	DSI9653-011	TOW RING MOD KIT
1	D4825-041	NUT PLATE ASSY
1	D4859-1	BUSHING
1	AN4C5A	BOLT
1	NAS1149C0463R	WASHER (OR AN960C10L)
2	CCR264SS3-3	CSK BLIND RIVET (STAINLESS STEEL)
12	CR3522-4-03	CSK BLIND RIVET (MONEL)

3.0 WEIGHT AND BALANCE:

There is a negligible weight change associated with this modification.

REFERENCE ONLY

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A	NEW ISSUE	AJS	13.05.07
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE USA, INC	
DRAWN	AJS	KENT, WA	
CHECKED	J	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9653	SHEET 1 OF 4
APPROVED	10	TITLE	SCALE
DE APPR.	11	TOW RING MOD	NTS
DATE	13.05.07	COPYRIGHT © 2013 BY DART AEROSPACE USA, INC THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

Change Record

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Part Number: DSI 9653-011

Description: TOW RING MODIFICATION INSTALLATION

[illegible]